





Expertise, Quality, Integrity... to **EMPOWER** you!

RadarRight[™] Series 280



Non-Contact Radar Continuous Level Sensor for Liquids

80GHz



FEATURES & ADVANTAGES

- ▼ Non-contact level measurement solution...nothing to "touch" your process.
- REAL-TIME CONTINUOUS OUTPUT provides immediate level measurements.
- ▼ INCLUDES LCD DISPLAY MODULE for easy set-up / configuration.
- 4^o BEAM ANGLE to concentrate energy for HIGH ACCURACY and reliability with materials having a wide range of characteristics.
- ▼ MINIMAL "DEAD BAND" ("BLANKING ZONE") for optimum measurement in vessel.
- ▼ 1-1/2" NPT THREADED, STAINLESS STEEL PROCESS CONNECTION for easy installation.
- EXTREMELY LOW EMISSION POWER with "pulse" technology; is harmless towards the environment and human beings.

PRINCIPLE OF OPERATION

The **RadarRight[™]** radar level instrument emits a microwave pulse from its antenna, which travels at the speed of light to the surface of the medium below. The time-of-flight of the pulse and its reflection back to the instrument location is directly related to the empty distance in the vessel and the material level. The output from the electronics is continuously updated as the level of the material surface changes.

PRACTICAL APPLICATIONS

- Excellent when application requires that nothing contacts or interferes with the process.
- Strong performance with liquids in vessels up to 100 ft (30.5m) tall.
- Reliable measurements in storage tanks & process tanks under process conditions, such as, applications with low or noncorrosive media, light surface foam or agitation, condensation or vapor, etc.
- Suitable for various metal or nonmetal vessels.



MOFILCO PROCESS EQUIPMENT CO. 12025 Manchester Rd State 30G St. Louis, MO 63131 PHONE: 314-821-4321 www.mofileo.com

OPTIONS

Voutput Options:

- "Smart" RS-485 (Modbus RTU compatible)
- Analog 4-20mA (two-wire, loop powered)
- Variety of mounting options available.
- ▼ HMI² Local Operator Interface Control Console and SiloTrack[™] Cloud (For use with "Smart" RS-485 sensor only.)

Bull

Bulletin 373P



Monitor Technologies, LLC. 44W320 Keslinger Road Elburn, IL 60119 USA monitortech.com

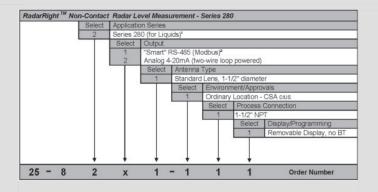


monitor@monitortech.com Tel: (630) 365-9403 In US/CAN: 1 (800) 766-6486 FAX: (630) 365-5646

SPECIFICATIONS

APPLICATION	LIQUIDS	
MEASUREMENT RANGE	100 FT (30.5M)	
MEASUREMENT ACCURACY	+/- 0.20IN (5.0MM)	
AMBIENT OPERATING	-40F TO 266F (-40C TO 130C)	
TEMPERATURE	-40F 10 200F (-40C 10 130C)	
PROCESS TEMPERATURE	-40F to 392F (-40C to 200C)	
PROCESS PRESSURE	-14.5 TO 262PSI (0.1 TO 2.5MPA)	
FREQUENCY	80 GHz	
BEAM ANGLE (3DB)	4 DEGREES	
SIGNAL OUTPUT	RS-485 MODBUS OR 4-20MA	
POWER	4-wire: 9-27 VDC; MAX 1.5W	
	2-WIRE: 12-30 VDC; MAX 22.5MA	
4-20MA LOOP IMPEDENCE	5330HMS AT 24VDC	
DISPLAY/PROG LCD	INCLUDED	
HOUSING	BOWDED CONTED ALLINGUNG ALLOY	
TIOUSING	POWDER COATED ALUMINUM ALLOY	
ANTENNA MATERIAL	316L AND PTFE	
ANTENNA MATERIAL	316L AND PTFE	
ANTENNA MATERIAL PROCESS CONNECTION	316L AND PTFE 1-1/2" NPT	

ORDERING INFORMATION



OPTIONAL ACCESSORIES:

PART #	DESCRIPTION
16-3070	K-FLANGE, 1-1/2 NPT (ALUMINUM)
R0514-22001 ³	Belden 9322, Cable, Instrumentation, 2-Lead, Shielded ⁴
R0514-180013	CABLE, INSTRUMENTATION, 4-LEAD, SHIELDED, 18 AWG ⁴
17-8021	Power supply, Universal AC to 24VDC ⁴

NOTE:

- 1 Consult Monitor Technologies factory for all applications prior to pricing and issuing quotation.
- 2 Optional HMI² Operator Interface and **SiloTrack**^m Cloud for use with "Smart" RS-485 version only.
- ${\bf 3} \ {\bf Cable is not for plenum installations. Consult local electrical codes and verify compliance before installing.}$
- 4 Cable or power supply are not included. Must be ordered separately.

MECHANICALS

DIMENSIONS ARE SHOWN IN INCHES WITH MILLIMETER EQUIVALENT IN BRACKETS



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Display Module



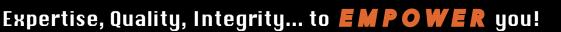




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Radar**Right**™ Series 480



Non-Contact Radar Continuous Level Sensor for Powders & Bulk Solids

FEATURES & ADVANTAGES

- ▼ Non-Contact level measurement solution...nothing to "touch" your process.
- REAL-TIME CONTINUOUS OUTPUT provides immediate level measurements.
- ▼ INCLUDES LCD DISPLAY MODULE for easy set-up / configuration.
- 4° BEAM ANGLE to concentrate energy for HIGH ACCURACY and reliability with materials having a wide range of characteristics.
- ▼ MINIMAL "DEAD BAND" ("BLANKING ZONE") for optimum measurement in vessel.
- GIMBAL (SWIVEL) STYLE PROCESS CONNECTION enables aiming antenna for added measurement accuracy and avoiding internal obstacles, flow streams, etc.
- ▼ AIR PURGE to optimize sensor performance in dusty conditions.
- EXTREMELY LOW EMISSION POWER with "pulse" technology; is harmless towards the environment and human beings.

PRINCIPLE OF OPERATION

The **RadarRight**[™] radar level instrument emits a microwave pulse from its antenna, which travels at the speed of light to the surface of the medium below. The time-of-flight of the pulse and its reflection back to the instrument location is directly related to the empty distance in the vessel and the material level. The output from the electronics is continuously updated as the level of the material surface changes.

PRACTICAL APPLICATIONS

- Excellent when application requires that nothing contacts or interferes with the process.
- Strong performance with powders and bulk solids in vessels up to 200ft (60m) tall.
- ▼ Reliable measurements in dusty conditions.
- ▼ Suitable for various metal or nonmetal vessels.



MOFILCO PROCESS EQUIPMENT CO. 12025 Manchester Rd State 30G St. Louis, MO 63131 PHONE: 314-821-4321 www.mofilco.com

OPTIONS

- Output Options:
 - "Smart" RS-485 (Modbus RTU compatible)

80GHz

- ▼ Analog 4-20mA (two-wire, loop powered)
- ▼ Variety of mounting flanges.
- ▼ HMI² Local Operator Interface Control Console and SiloTrack[™] Cloud (For use with "Smart" RS-485 sensor only.)









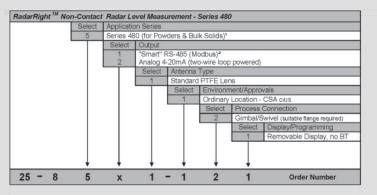
monitor@monitortech.com Tel: (630) 365-9403 In US/CAN: 1 (800) 766-6486 FAX: (630) 365-5646



SPECIFICATIONS

APPLICATION	BULK SOLIDS / POWDERS	
MEASUREMENT RANGE	200 гт (60м)	
MEASUREMENT ACCURACY	+/- 0.20IN (5.0MM)	
AMBIENT OPERATING		
TEMPERATURE	-40F to 266F (-40C to 130C)	
PROCESS TEMPERATURE	-40F TO 392F (-40C TO 200C)	
PROCESS PRESSURE	-14.5 то 43PSI (-0.1 то 0.3MPA)	
FREQUENCY 80 GHz		
BEAM ANGLE (3DB)	4 DEGREES	
SIGNAL OUTPUT	RS-485 MODBUS OR 4-20MA	
POWER	4-wire: 9-27 VDC; MAX 1.5W	
	2-WIRE: 12-30 VDC; MAX 22.5MÅ	
4-20MA LOOP IMPEDENCE	5330HMS AT 24VDC	
DISPLAY/PROG LCD	INCLUDED	
HOUSING	POWDER COATED ALUMINUM ALLOY	
ANTENNA MATERIAL	316L AND PTFE	
PROCESS CONNECTION	VARIOUS FLANGES	
PROTECTION LEVEL	ΙΡ67/ΤΥΡΕ4Χ	
APPROVALS/CONFORMITY	CSA ORDINARY LOCATIONS, CE	
DEAD BAND	2.62FT (0.8M)	

ORDERING INFORMATION



MOUNTING FLANGES AND ACCESSORIES:

PART #	DESCRIPTION
25-3111	K-FLANGE (ALUMINUM)
25-3113	4" ANSI FLANGE (316L SS)
25-0071	FITTING ADAPTER, G 1/8" TO 1/8" NPT
R0514-22001 ³	Belden 9322, Cable Instrumentation, 2-Lead, Shielded ⁴
R0514-18001 ³	CABLE, INSTRUMENTATION, 4-LEAD, SHIELDED, 18 AWG ⁴
17-8021	Power Supply, Universal AC to 24VDC ⁴

NOTE:

- 1 Consult Monitor Technologies factory for all applications prior to pricing and issuing quotation.
- 2 Optional HMI² Operator Interface and SiloTrack $^{\sim}$ Cloud for use with "Smart" RS-485 version only.
- 3 Cable is not for plenum installations. Consult local electrical codes and verify compliance before installing.
- 4 Cable or power supply are not included. Must be ordered separately.

MECHANICALS

DIMENSIONS ARE SHOWN IN INCHES WITH MILLIMETER EQUIVALENT IN BRACKETS



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Silo Installation Example

Display Module









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ARB CPB



SiloPatrol® SMU

FEATURES & ADVANTAGES

- Weight and cable-based "Smart" level sensor provides continuous or on-demand level measurement and is unaffected by material characteristics such as dielectric constant, conductivity, dust and humidity.
- Innovative Hall-effect sensor array helps to eliminate the plumb bob from getting stuck in material by providing data to the microprocessor which in turn controls the amount of power to the robust direct-drive gear motor so it can pull the plumb bob harder if needed.
- NEW! Wireless Bluetooth[®] set-up allows operator to utilize a free configuration app on an Android-based device with Bluetooth[®] capability to easily access and configure the SMU set-up instead of having to open the unit to configure it. (App available from Monitor's Web site.)
- NEW!▼ Modbus[™] connectivity lets the RS-485 version of SMU communicate with existing control systems.
- **NEW!** Widened array of programmable features including cable cycle limit and relay output for high or low distance threshold setting, error indication or cycle operate.
 - Split-compartment enclosure isolates all electrical and electronic components from the process environment to ensure long-term reliable operation.
 Uniquely designed wiper seal compartment for fast
 - Uniquely designed wiper seal compartment for fast, easy servicing or replacement if necessary.
 - Easy to install means that the user-friendly design and technology does not require the services of an instrumentation technician.
 - Measuring range up to 150 feet (46m) in storage vessels.

PRINCIPLE OF OPERATION

The heart of the **SiloPatrol**[®] **!** Inventory Management System is an industry-leading cable-based "Smart" sensor called the Silo Monitoring Unit (SMU) that is designed to perform in some of the harshest and most dynamic level measurement conditions. The SMU with its state-of-the-art sensors including Hall-effect technology can be combined with a variety of operator interface and auxiliary output options to provide a practical vendor / remote managed inventory system designed for your specific requirements.

When a measurement cycle is initiated, either manually or automatically, the **SiloPatrol**[®] **L** sensor (SMU) motor control system deploys a plumb bob, that is attached to a heavy-duty stainless steel cable, for descent into the vessel. The motor control circuitry regulates an optimal speed of descent that helps to eliminate cable slack, maximizes motor life and ensures that the plumb bob will stop when it contacts the material surface. The SMU measures the amount of cable deployed during descent via its unique optical sensing system. Once the optical encoder determines that the plumb bob has reached the material surface, the microcontroller reverses the direction of the motor and transmits the distance value. During the ascent of the plumb bob, the SMU measures the amount of cable retrieved in order to reconfirm the distance measurement.

PRACTICAL APPLICATIONS

facebook

- Use when target material characteristics may change thereby eliminating need for re-calibration.
- Great economical choice when accuracy is important and periodic measurements are sufficient.
- Measuring technique provides peace-of-mind without concern of spurious reflections associated with other technologies.
- Typical applications include, but are not limited to: Grains, Feeds, Powders, Coal, Bulk Chemicals, Cement, Rocks, Sand, Limestone, Plastic Pellets, Plastic Regrind, Slurries, Liquids and Oils.
- Measure many liquids or slurries with optional ball float plumb bob or detect some settled solids covered in water with optional solid/water interface plumb bob.

For more detailed information, please contact a Monitor representative or visit Monitor's website at http://www.monitortech.com/product_c_c_sp.shtml

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OPTIONS

Three models to choose from:

SiloPatrol provides reliable long-range measurement of

materials with low dielectric

constants such as plastics.

- ✓ Smart RS-485 version with Bluetooth[®] set-up for use with HMI² local operator interface or SiloTrack[™] inventory management software. Also includes Modbus connectivity to communicate with other operator interfaces or control systems being used at facilities that utilize Modbus. (Units are backwards compatible.)
- Analog output version with Bluetooth[®] set-up for use as a standalone transmitter that provides an updated analog signal each time a new measurement is made. (Units are backwards compatible.)
- Pulse output version generates AC or DC pulses in response to a request for a measurement from a contact input. This output can be used to provide direct input into a PLC.
- Choice of 0°, 5° or 10° freeze-resistant mounting flange.
- Selection of plumb bobs to fit specific application needs.
- Available in ordinary location, CSA_{US/C} hazardous location or ATEX hazardous location.
- **WirelessEZ** communication interface is available.
- Optional independent analog & relay outputs are offered for RS-485 systems using an Auxiliary Output Enclosure (AOE).

Now with Wireless Bluetooth[®] Set-Up

Easily download free Android[™]-based app from Monitor Web site at <u>www.monitortech.com/apps</u> or scan QR-Code



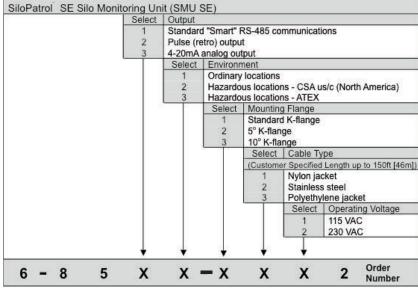
Level Blog - http://monitortech.typepad.com



Visit www.monitortech.com

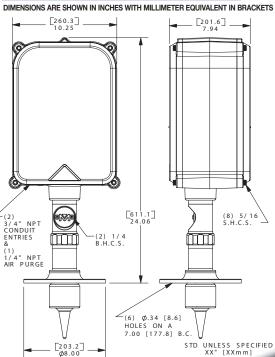
▲ SPECIFICATIONS	More product specifications can be found on Monitor's Web site.		
Power Requirements:	115VAC or 230VAC(±15%), 50/60 Hz	Output Signal:	
Power Consumption:	6VA continuous, 50VA intermittent	Standard "Smart":	RS-485 half-duplex, isolated, proprietary protocol
Process Temperature:	-40°F to 300°F (-40° C to 150°C)		Address Selection - 1-16 (SiloPatrol); 1-247 (Modbus)
Ambient Operating Temp.:	-40°F to 150°F (-40° C to 65°C)		Relay Output - 5A @ 250VAC max, isolated, dry contact
Max. Internal Bin Temp.:	Up to 300°F (149°C) with use of	Pulse:	1 pulse per 1/10ft or dm, isolated, dry contact, selectable:
	bare stainless steel cable;		0.1ft - 12Hz, time-on 40mS, time-off 45mS
	Up to 200°F (93°C) with use of nylon		dm - 4Hz, time-on 40mS, time-off 210mS
	or polyethylene jacketed cables		AC Pulse - 70mA max @ 24-250VAC
Max. Vessel Pressure:	15 PSI		DC Pulse - 70mA max @ 24VDC
Measurement Range:	150 feet maximum (45.7 m)		Relay Output - 5A @ 250VAC max, isolated, dry contact
Measurement Rate:	1.0ft/sec (typical) (0.3 m/s)	Analog:	4-20mA, reversible to 20-4mA, isolated;
Accuracy:	± 0.25% of distance reading		Self powered 500 Ohms maximum loop resistance
Repeatability:	0.1ft (30 mm)		Relay Output – 5A @ 250VAC max, isolated, dry contact
Resolution:	0.01ft (0.12in/3mm)	Enclosure:	Cast aluminum w/ powder coat finish
Conduit Entry:	(2) 3/4" NPT	Mounting:	Freeze-Resistant "K" flange,
Shipping Dimensions:	34 x 15 x 16" (864 x 381 x 406mm)		8"dia w/ 7" bolt circle
$(L \times W \times H)$		Approvals:	
Shipping Weight-Approx.:	45lbs (20.4kg) -SMU, plumb bob, cable	Ordinary Location:	CSA _{US/C} ; CE Mark
Air Purge Connection:	1/4" NPT	Hazardous Location:	CSA _{US/C} : Class II, Groups E, F & G; Class III
Wiring Distance ("smart"):	3,280ft (1000m) max @ 9600 baud, 26 AWG		ATEX: 🐼 II 1/2 Dc T 75°C
Enclosure Rating:	NEMA 4X / ENCLOSURE TYPE 4X; IP66		Ex tD A21 IP6X T75°C
			(Ta -40°C to +65°C)

ORDERING INFORMATION



ACCESSORIES 1:

Part #	Description			(6) Ø.34 [8.6]
6-2190	Digestible Plumb Bob	ISO 9001:2008		HOLES ON A 7.00 [177.8] B.
6-2021	Cast Epoxy Plumb Bob		↓ _ [203.2]	7.00 [177.0] D.
6-3103 ¹	Standard Cast Aluminum Plumb Bob	Certified		-
6-3123	Cast Aluminum with Teflon® Coating Plumb Bob		Teflon [®] is a registered trademark	of Dunant Chamical C
6-3136	316 Stainless Steel Plumb Bob		Bluetooth [®] is a registered trademark	
6-4106	316 Stainless Steel Inverted Cone Plumb Bob		Android [™] is a trademark of Goo	ale Inc.
6-4126	Teflon®-Coated 316 Stainless Steel Inverted Cone	🔎 2-Year 🏹	Modbus [™] is a trademark of Sch Electric / Modicon	neider
6-4108	316 Stainless Steel Ball Float	S Limited	Liectric / Wodicom	
6-4128	Teflon®-Coated 316 Stainless Steel Ball Float			
6-4112	Solid / Water Interface-Style SS Plumb Bob	Warranty		
6-3125	5° Mounting Flange	Theres		
6-3128	10° Mounting Flange			
6-8010	Tablet, WiFi / Bluetooth®			
R0514-22001 ²	Belden [®] 9322 RS-485 communication cable		10	issouri Filter & Pr
	(Overall Beldfoil [®] Shield - 100% Coverage, PVC		100000	OFILCO-Quality, Valu
	Insulation, Chrome PVC Jacket, Nominal OD is			025 Manchester Roa
	.201" [5.10mm])			Louis MO 63131
NOTES:	aluminum alumb bab is included with each CMU CF		JAN St	LOUIS MO 03131
	aluminum plumb bob is included with each SMU SE. 1 cable is not for plenum installations.			4-821-4321
	l electrical codes.	All and a second se		mofilco@mofil
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MECHANICALS



Process Equipment Co lue, Service ad, Suite 30G

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SiloTrack[™] CLOUD



Remote Inventory Management System -**Continuous Level Measurement**





FEATURES & ADVANTAGES

- Access real-time material inventory data from any device that has an Internet connection.
- Intuitive, flexible and powerful graphical user interface.
- Manage multiple locations with multiple silos / vessels.
- Control user permissions through secured login profiles.

- View distance, level, volume, weight, percentage and ullages (empty space) for silos.
- See multiple silos on one screen. Filter to see only specific locations or silos.
- Set level alarms and monitor sensor status... Configure e-mail and text notifications.
- Create, save and generate configurable reports.
- Automatically e-mail reports to specific users. (Facility Manager, Dispatcher, etc.)
- Access historical data to create trends, improve inventory / procurement efficiencies.

- Data is secure and encrypted.
- Connection from Gateway(s) to the Cloud-based server can be either through cellular or Ethernet.

PRINCIPLE OF OPERATION

Silo TM CLOUD Inventory Management System is a web-based application that provides users with an unmatched, flexible user interface from any device with Internet access for Monitor's "Smart" RS-485 (Modbus) continuous level TM CLOUP allows for monitoring up to 32 sensors per Gateway including the Silo sensors. Silo [®] SMU cable-based sensors and/or Monitor's Radar [™] non-contact radar sensors. The sensor data collected through the cloud-based server can be accessed at any time from any place to view current status, review history and create reports to optimize inventory management.

PRACTICAL APPLICATIONS

- ▼ Ideal for Remote Managed Inventory / Vendor Managed Inventory (RMI / VMI) solutions.
- Optimize frequency of deliveries & transportation costs.
- Receive timely material inventory levels from anywhere.
- Does not require the installation of software on your computers (i.e. "no code on the client").

Linked in

Access data history and create customizable reports to share information across functional departments.

For more detailed information, please contact a Monitor representative or visit Monitor's website at https://www.monitortech.com/product _conti.shtml Or scan this with a smartphone QR-Code app.

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OPTIONS

- Universal 85-265VAC or 24VDC Operating Voltage (Gateway)
- Standard or High Gain Antenna (Gateway)
- Cellular or Ethernet Connectivity (Gateway)
- WirelessEZ Communication Interface (radio modem) can be used to replace the RS-485 wiring between level sensors & the Gateway

MONITOR TECHNOLOGIES, LLC 44W320 Keslinger Road, Elburn, IL 60119 USA Tel: 1-630-365-9403 V In US/CAN 1-800-766-6486 www.monitortech.com **v** monitor@monitortech.com





BULLETIN 393T



Visit www.monitortech.com

SPECIFICATIONS

Power Requirements AC:	115-230VAC ± 15%, 50/60 Hz
DC:	24VDC ± 15%
Power Consumption	
AC:	70W
	(1.5A max @ 115VAC)
DC:	18W max
AUX 24VDC Output:	1.7A max (AC Version Only)
Ambient Operating Temp:	-30° F to 149° F (-34° C to 65° C)
Sensor Communication:	RS-485 half-duplex,
	non-isolated,
	Modbus RTU protocol
	9600/8/N/1
Sensor Channels:	One (1) 32-channel network
	(32 channels total)
Cellular Wireless	LTE CAT 4:
Interface:	700(B12,13)/850(B5)/AWS(B4)/1900(B2)
[LTE - North America (M5)]	3G HSPA+: 850/1900 MHz
	Transfer rate (max):
	150 Mbps down, 50 Mbps up
FCC ID:	R17LE910NA V
Emissions / Immunity:	CE, FCC Part 15 Class B, AS/NZS
	CISPR 22, EN55024, EN55022 Class B
Indicators:	7 LEDs
	(Power, Service, WWAN, 3x Signal
	Strength, User Programmable)
Enclosure Material:	PBT/PC
Enclosure (HxWxD):	12" x 8" x 6.4"
	(305mm x 203mm x 163mm)
Environmental Protect:	ENCLOSURE TYPE 4X, IP65
Approvals:	UL Listed (Power Supply & Router)

Device Operating System:

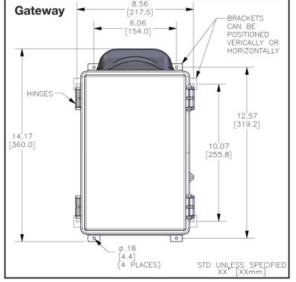
Device Browser Requirement:

Export File Format:

Designed to work with most operating systems such as Mac, iOS, Windows, Linux, Android Designed to work with most Internet browsers such as Chrome, Firefox, Safari, Explorer, Edge .CSV

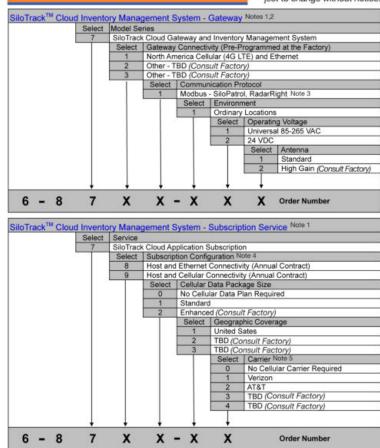
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NOTE:

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- A Subscription Service is required for each Gateway. Up to 32 sensors per Gateway. Minimum one Gateway per location. If Gateway is to be used with pre-existing SiloPatrol[®] SMU's and / or RadarRight[™] sensors, please consult the factory to confirm that the sensors are Modbus (RS-485) compatible. Subscription fee is charged once a year, in advance.
- Verizon® is the primary (default) cellular carrier. Please select Verizon unless they do not 5 provide adequate coverage in your area.

ACCESSORIES / REPLACEMENT PARTS:

Part # Description

- Tablet, WiFi / Bluetooth 6-8010
- Rplc. Power Supply, Universal AC to 24VDC 17-8021
- Rpic. PCB Assembly, D-Sub Adapter Rpic. Antenna, Low Profile, Standard (*Consult Factory*) 6-1964 TBD
 - Rplc. Antenna, High Gain (Consult Factory)
- TBD Rplc. Module, Router, 4G, Cellular / Ethernet (Consult Factory) TBD

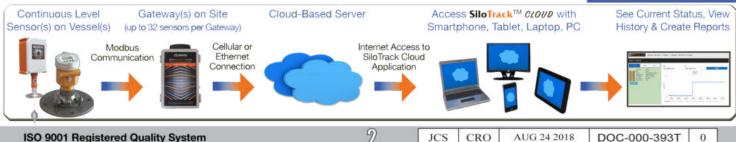






HEAVIE

Durable Gateway for wireless or Ethernet connection to the Cloud-based server.



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